

FutureGen 2.0 An Oxy-Combustion Coal-Fueled Power Plant with CO₂ Storage

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National Energy Technology Laboratory

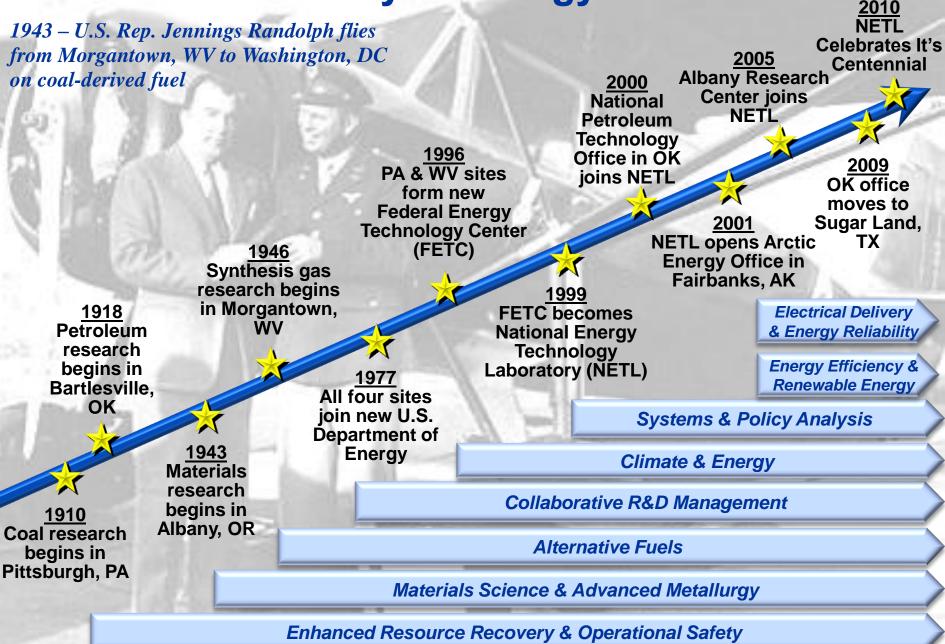
• Full-service DOE Federal laboratory

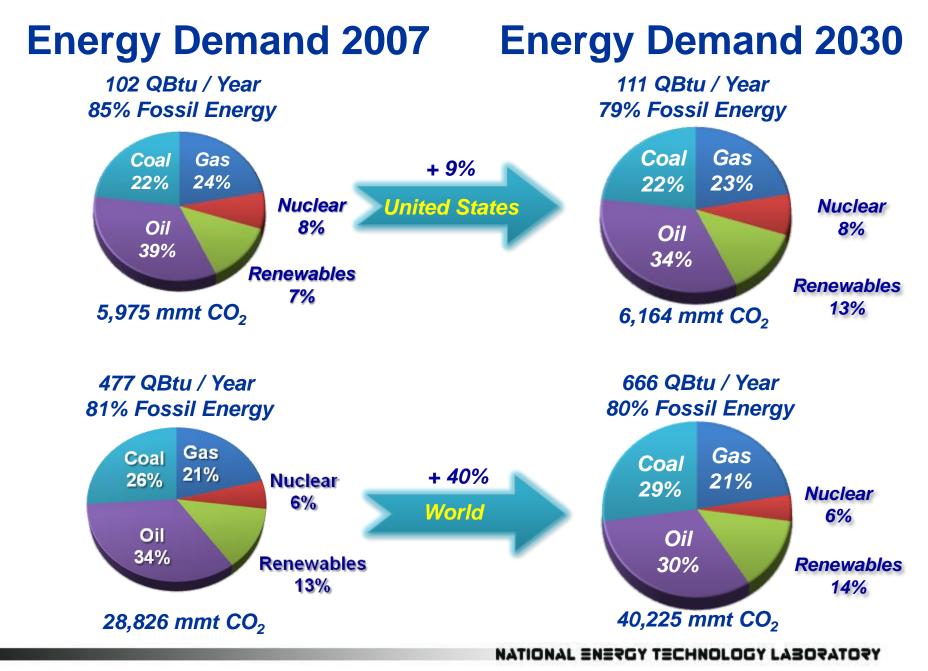
- Program Planning
- Budget Formulation and Execution
- Procurement
 - Contracting and Financial Assistance
- Project Management
 - Including NEPA Compliance
- Legal
- Financial Management and Reporting
- On-site Research
- Program Performance and Benefit Analysis
- Dedicated to energy RD&D, domestic energy resources
 - Fossil Energy
 - Support DOE's Offices of Electricity and Energy Efficiency
- Fundamental science through technology demonstration
- Unique industry–academia–government collaborations



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NETL—A Century of Energy Innovation



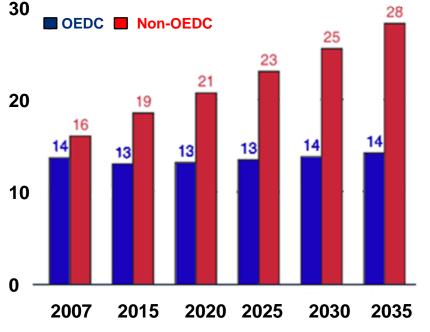


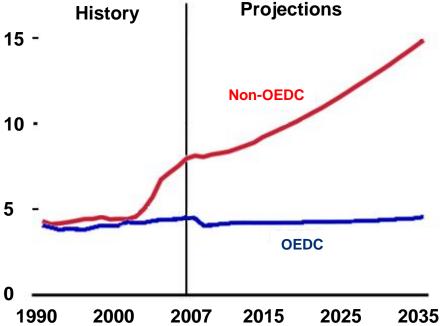
Sources: U.S. data from EIA, Annual Energy Outlook 2010; World data from IEA, World Energy Outlook 2009

Projected World Growth in CO₂ Emissions (EIA-IEO 2010 BAU Projection)

World energy-related CO₂ emissions (gigatonnes)







EIA's International Energy Outlook 2010 Reference case -- current laws and policies remain unchanged

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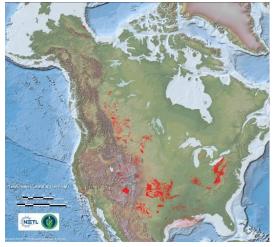
Report #:DOE/EIA-0484(2010), July 2010 http://www.eia.gov/oiaf/ieo/index.html

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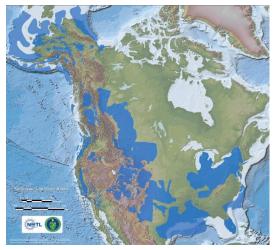
Adequate Geologic CO₂ Storage Projected for U.S.

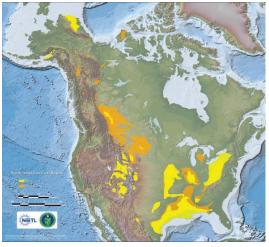
National Atlas Highlights (Atlas II)

U.S. Emissions ~6 GT CO₂ per year all sources (U.S. Coal-Fueled Emissions ~2.1 GT CO₂ per year)



Oil and Gas Fields





Saline Formations North American CO₂ Storage Potential (GT)

Unmineable Coal Seams

Conservative Resource Assessment

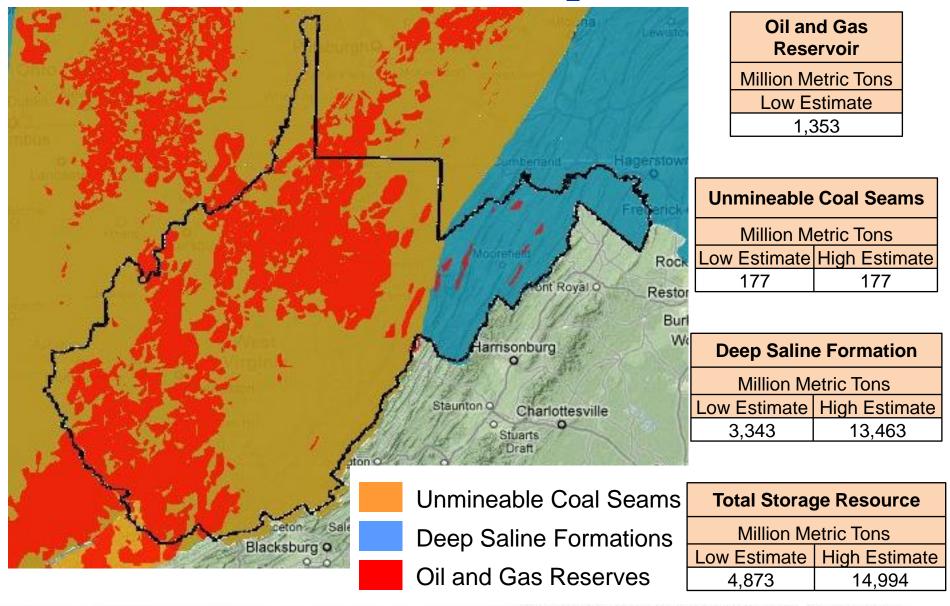
			-
Sink Type	Low	High	
Saline Formations	3300	13000	
Unmineable Coal Seams	160	180	
Oil and Gas Fields	140	140	

Hundreds of Years of Storage Potential

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Download at http://www.netl.doe.gov/technologies/carbon_seq/refshelf/atlasII/atlasII.pdf

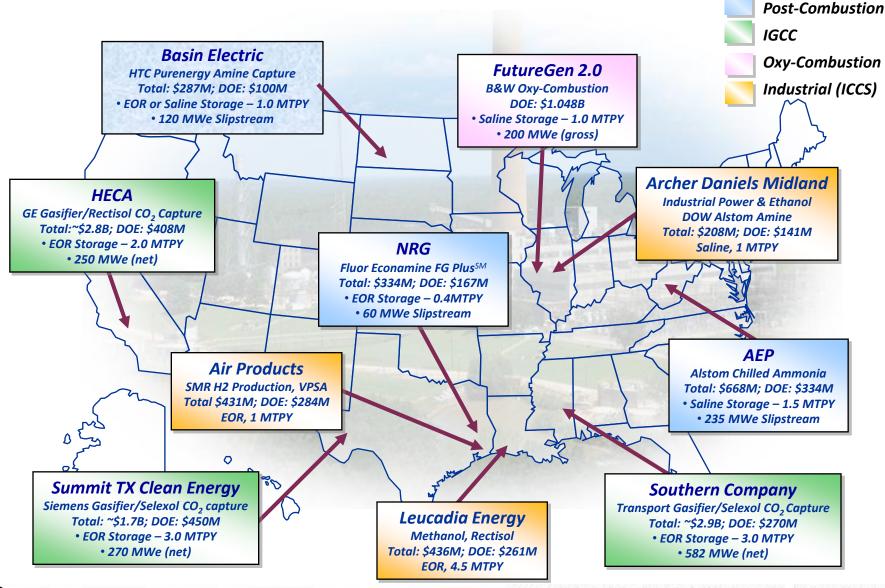
West Virginia CO₂ Sinks



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Sources: http://www.natcarb.org/Atlas/ims_map.html and http://www.netl.doe.gov/technologies/carbon_seq/refshelf/atlasII/atlasII.pdf

Ten Major CCS Demonstration Projects



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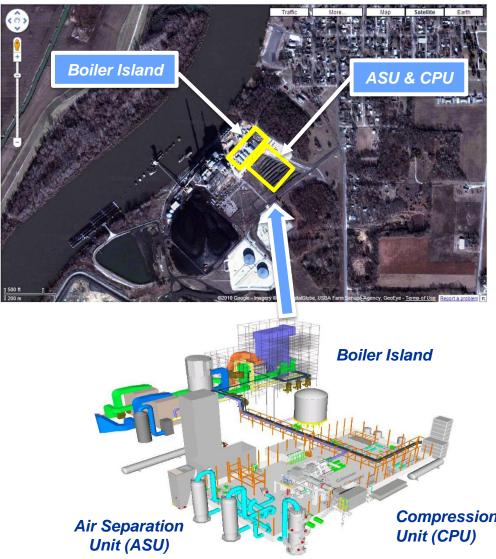
What is FutureGen 2.0?

- U.S. Department of Energy has awarded:
 - \$590 million to Ameren, Babcock & Wilcox and American Air Liquide to demonstrate Oxy-Combustion technology at utility-scale



- \$459 million to FutureGen Alliance to transport and geologically store the CO₂
- The FutureGen 2.0 project will incorporate:
 - CO₂ Capture: Repower an existing Ameren 200 MWe power plant unit in Meredosia, Illinois with Oxy-Combustion and CO₂ compression & purification
 - Transport: Build a CO₂ pipeline to a CO₂ storage facility in Illinois (exact location TBD)
 - Storage: Develop a deep saline storage facility to sequester CO₂ from the power plant (and potentially other facilities in the region) in the Mt. Simon sandstone formation

Meredosia Power Station Site



Meredosia Plant

- Location Meredosia, IL
- Operated by Ameren Energy Resources
- 4 existing units, 3-coal fired (Units 1 & 2 mothballed), Unit 4-oil-fired
- Illinois Coal, PRB or PRB Blends
- Truck & barge unloading facilities for coal
- Repower existing steam-turbine with purpose-built Oxy-Comb PC boiler
- Existing boiler, built in 1975, to be retired
- Infrastructure exists to accommodate repowering with coal
- Unit 4 turbine & generator have low operating hours

Compression & Purification Unit (CPU)

Why FutureGen 2.0 Program?

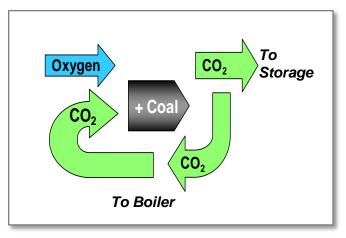
- DOE is committed to supporting diverse portfolio of commercial-scale projects; collectively intended to advance state-of-art, and ultimate commercialization of coal-based power generation in a carbon-constrained world
 - IGCC with pre-combustion capture
 - Post-combustion capture

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- Oxy-Combustion (FutureGen 2.0)
- FutureGen 2.0 provides DOE and the US with opportunity to demonstrate a technology that could be retrofitted to existing coal-steam plants
- Pursuing these technologies, in parallel, provides DOE with the opportunity to obtain commercial-scale operating data, from major competing clean-coal technologies; yielding the results needed to help DOE evaluate its technology development portfolio, and industry to make informed investments

What is Oxy-Combustion?

Oxy-Combustion burns coal with a mixture of oxygen and CO_2 instead of air to produce a concentrated CO_2 stream for safe, permanent, storage



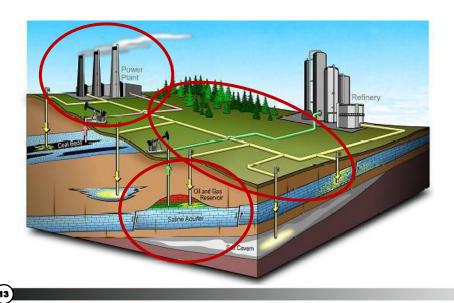
Oxy-Combustion has been tested at 0.5 MWe & 10 MWe. A large integrated commercial size test (150-200 MWe) will:

- Confirm cost basis for retrofitting/repowering existing coal-fired units as a pathway to lower new plant costs (e.g., 500-800 MWe scale)
- Prove operability and reliability of the integrated process Boiler Island, Air Separation Unit, Compression & Purification Unit, & CO₂ storage
- Provide performance & emissions data for future commercial guarantees
- Establish operating & maintenance experience for future commercial plants

FutureGen 2.0 Project Costs: Oxy-Combustion Repowering, CO₂ Pipeline & Storage Facility

Task	DOE	Participants
Oxy-Combustion Plant Repowering	\$ 589,744,000	\$147,436,000
<u>CO₂ Pipeline & Storage Facility</u>	\$458,604,000	\$93,931,000

FutureGen 2.0 Total Estimated Costs \$ 1,048,348,000 + \$241,367,000



= <u>\$1,289,715,000</u>



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Oxy-Combustion Plant Repowering Meredosia, IL

DOE Share Participant Contribution Total Estimated Cost \$ 589,744,000 80% \$ <u>147,435,996</u> <u>20</u>% \$ 737,179,996 100%

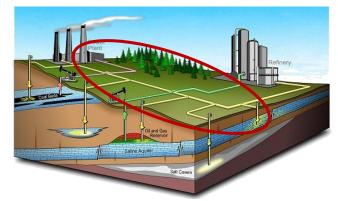


- A large scale integrated test to repower Ameren's existing 200 MWe Meredosia Unit 4 with Oxy-Combustion & carbon capture technology
 - A purpose-built Oxy-Combustion system
 - Confirmation that Oxy-Combustion is a viable retrofit/new build technology for coal-fueled power plants
 - Basis for industry acceptance: lowers equipment, operational, reliability & financial risks for future commercial deployments to meet U.S. energy needs

CO₂ Transmission Pipeline

DOE Share \$
Participant Contribution \$
Total Estimated Cost \$

\$ 233,000,000 80% \$ <u>67,000,000</u> <u>20%</u> \$ 300,000,000 100%



- Collection & trunkline pipeline infrastructure to transport
 CO₂ from Meredosia to a deep-saline CO₂ storage site TBD
 - CO₂ pipeline to storage facility
 - DOE & FG Alliance to establish process by which competent design/construct contractor is selected

Benefits

- Construction of both collection & trunkline pipeline infrastructure may allow for future expansion to transport CO₂ from other point sources in the area
- Demonstration of the feasibility of pipeline CO₂ transport for long-term storage

Geological CO₂ Storage Repository

89%

11%

DOE Share \$235,500,000 **Participant Contribution** \$ 27,000,000¹ Total Estimated Cost 100% \$ 252,500,000



- Design, build, operate geologic storage facility capable of safely & permanently storing anthropogenic CO_2
 - Site characterization for large volumes to be stored
 - Modeling, seismic surveys, drilling of characterization wells, injection well design •
 - Visitor, education and research facilities to be co-located at the storage site

A potential CO₂ Storage Site

- The Mt. Simon formation has multiple overlying seals and large storage capacity
- Potential cost savings for future CO_2 storage needs, and potential to generate a revenue stream
- Strong community interest has been exhibited

Oxy-Combustion Summary

An advanced coal combustion technology

- Capable of retrofitting or repowering an existing plant
- As a base-load technology for new green field applications
- **Opportunity for near-zero emissions from coal**
 - Potential for nearly 100% CO₂ capture with minor economic penalty
 - Cleaner and with less CO₂ emissions than conventional NG combined-cycle
 - 40% lower water consumption than conventional amine CO₂ capture system
- Mature commercial technology cost projected to be lower than conventional post-combustion CO₂ capture
- Many Opportunities for Improvement:
 - Cryogenic ASU developments can reduce $\rm O_2$ generation power consumption by 20-35%
 - Opportunity to incorporate Ion Transport Membranes, further increasing O₂ supply efficiency
 - Smaller Oxy-Combustion specific boiler designs can increase heat transfer & reduce capital cost
 - Co-sequestration of CO₂ with NOx and SO₂ possible

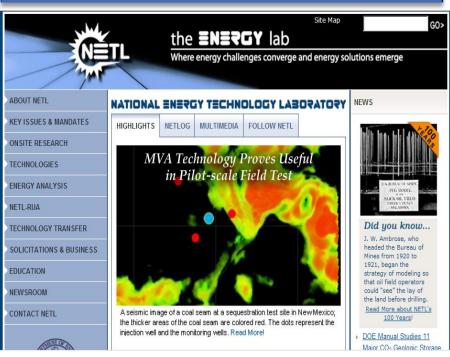
For Additional Information:



www.fe.doe.gov

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NETL website: www.netl.doe.gov

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